

Magnum Super Premium

Step Drills & Carbide Tipped Holecutters



FALSON SUPPLY COMPANY, INC.

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TYPE 78-AG 3-FLATTED SHANK

Part#	Size	Hole Sizes	No. Range	Shank Size	Step Increments	Step Thickness
00700	1/8 - 1/2	13	1/8 - 1/2	1/4	1/32	1/8
00701	3/16 A	6	3/16 - 1/2	1/4	1/16	3/8
00702	3/16 B	12	3/16 - 7/8	3/8	1/16	1/8
00703	1/4 - 3/4	9	1/4 - 3/4	3/8	1/16	5/32
00704	9/16 - 1	8	9/16 - 1"	3/8	1/16	5/32
00710	13/16	10	13/16 - 1-3/8	3/8	1/32	5/32
00711	1/4 K0	10	1/4 - 1-3/8	3/8	1/8	*SEE NOTE
00713	7/8 A	2	7/8 - 1-1/8	3/8	27/64	9/64
00714	1/4 - 7/8	11	1/4 - 7/8	3/8	1/16	1/16
00719	1/4 A	16	1/4 - 1-1/8	3/8	1/16	1/16

NOTE:
Part No. 00711 3/16 steps at 7/8, 1-1/8 & -3/8 for conduit knock-outs.

TYPE 78-AG STEP DRILLS - SETS

00721	1/8 - 1/2, 3/16 - 1/2, & 3/16 - 7/8
00731	1/8 - 1/2, 3/16 - 1/2, & 9/16 - 1
00741	1/8 - 1/2, 3/16 - 1/2, & 1/4 - 3/4



TYPE 78-QR HEX SHANK STEP DRILLS

Part#	Size	Hole Sizes	No. Range	Shank Size	Step Increments	Step Thickness
01401	1/8-1/2	13	1/8 - 1/2"	1/4"	1/32"	1/8"
01402	3/16 A	6	3/16 - 1/2"	1/4"	1/16"	3/8"
01403	3/16 B	12	3/16 - 7/8"	1/4"	1/16"	1/8"
01404	1/4 - 3/4	9	1/4 - 3/4	1/4"	1/16"	5/32"
01409	7/8 A	2	7/8 - 1-1/8"	1/4"	27/64"	9/64"
01412	1/4-7/8	11	1/4 - 7/8"	1/4"	1/16"	1/16"
01413	1/4 A	16	1/4 - 1-1/8"	1/4"	1/16"	1/16"

TYPE 78-QR STEP DRILLS - SETS

01441	1/8 - 1/2, 3/16 - 1/2, & 3/16 - 7/8
01451	1/8 - 1/2, 3/16 - 1/2, & 1/4 - 3/4
01461	1/8-1/2, 3/16-7/8, 7/8- 1- 1/8

Type CHC-QR
1/4" Quick Release



TYPE CHD-AG DEEPHOLECUTTERS

CUTS UP TO 1" THICK MATERIAL

Part No.	Diameter Inches	Shank Diameter	Qty. per/pack
63990	9/16	3/8"	1
64000	5/8	3/8"	1
64010	11/16	3/8"	1
64020	3/4	3/8"	1
64030	13/16	3/8"	1
64040	7/8	3/8"	1
64050	15/16	3/8"	1
64060	1"	3/8"	1
64070	1-1/16	3/8"	1
64080	1-1/8	3/8"	1
64090	1-3/16	3/8"	1
64100	1-1/4	3/8"	1
64110	1-5/16	3/8"	1
64120	1-3/8	3/8"	1
64130	1-7/16	3/8"	1
64140	1-1/2	3/8"	1
64150	1-9/16	3/8"	1
64160	1-5/8	3/8"	1
64170	1-11/16	3/8"	1
64180	1-3/4	3/8"	1
64190	1-13/16	3/8"	1
64200	1-7/8	3/8"	1
64210	1-15/16	3/8"	1
64220	2"	3/8"	1
64240	2-1/16	3/8"	1
64250	2-1/8	3/8"	1
64260	2-3/16	3/8"	1
64270	2-1/4	3/8"	1
64280	2-5/16	3/8"	1
64290	2-3/8	3/8"	1
64330	2-7/16	3/8"	1
64340	2-1/2	3/8"	1
64350	2-9/16	3/8"	1
64360	2-5/8	3/8"	1
64370	2-11/16	3/8"	1
64380	2-3/4	3/8"	1
64390	2-13/16	3/8"	1
64400	2-7/8	3/8"	1
64410	2-15/16	3/8"	1
64420	3	1/2"	1
64231	PILOT DRILL		1
62490	SCREW		1
62530	SPRING		1

TYPE CHC-AG HOLECUTTERS

CUTS UP TO 3/16" THIN MATERIAL

Part No.	Diameter Inches	Shank Diameter	Qty. per/pack
62000	9/16	3/8"	1
62010	5/8	3/8"	1
62020	11/16	3/8"	1
62030	3/4	3/8"	1
62040	13/16	3/8"	1
62050	7/8	3/8"	1
62060	15/16	3/8"	1
62070	1"	3/8"	1
62080	1-1/16	3/8"	1
62090	1-1/8	3/8"	1
62100	1-3/16	3/8"	1
62110	1-1/4	3/8"	1
62120	1-5/16	3/8"	1
62130	1-3/8	3/8"	1
62140	1-7/16	3/8"	1
62150	1-1/2	3/8"	1
62160	1-9/16	3/8"	1
62170	1-5/8	3/8"	1
62180	1-11/16	3/8"	1
62190	1-3/4	3/8"	1
62200	1-13/16	3/8"	1
62210	1-7/8	3/8"	1
62220	1-15/16	3/8"	1
62230	2"	3/8"	1
62240	2-1/16	3/8"	1
62250	2-1/8	3/8"	1
62260	2-3/16	3/8"	1
62270	2-1/4	3/8"	1
62280	2-5/16	3/8"	1
62290	2-3/8	3/8"	1
62300	2-7/16	3/8"	1
62310	2-1/2	3/8"	1
62320	2-9/16	3/8"	1
62330	2-5/8	3/8"	1
62340	2-11/16	1/2"	1
62350	2-3/4	1/2"	1
62360	2-13/16	1/2"	1
62370	2-7/8	1/2"	1
62380	2-15/16	1/2"	1
62390	3"	1/2"	1
62400	3-1/4	1/2"	1
62410	3-1/2	1/2"	1
62420	3-3/4	1/2"	1
62430	4"	1/2"	1
62440	4-1/4	1/2"	1
62450	4-1/2	1/2"	1
62460	4-3/4	1/2"	1
62470	5"	1/2"	1
62480	PILOT DRILL		1
62490	SCREW		1
62500	SPRING		1

Part No.	Diameter Inches	Shank Diameter	Qty. per/pack
83470	5/8	1/4"	1
83480	11/16	1/4"	1
83490	3/4	1/4"	1
83500	13/16	1/4"	1
83510	7/8	1/4"	1
83520	15/16	1/4"	1
83530	1	1/4"	1
83540	1-1/16'	1/4"	1

Part No.	Diameter Inches	Shank Diameter	Qty. per/pack
83550	1-1/8	1/4"	1
83560	1-3/16	1/4"	1
83580	1-1/4	1/4"	1
83590	1-5/16	1/4"	1
83600	1-3/8	1/4"	1
83950	PILOT DRILL		1
83960	SCREW		1
83970	SPRING		1



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